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ABSTRACT

A method for bending a largely plate-shaped, thermoplastic workpiece, e.g., a sandwich panel, the bending region of the workpiece, heated at least up to plasticization, being bent about a bending element acting upon the workpiece. The bending element is pushed into the workpiece up to the apex of the desired bending, and the bending is performed about the front end, viewed in the insertion direction, of the inserted bending element.